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2 **Numerical Study of Surfactant-Laden Drop-Drop**
3 **Interactions**

4 Jian-Jun Xu^{1,*}, Zhilin Li², John Lowengrub³ and Hongkai Zhao³

5 ¹ *School of Mathematical and Computational Sciences, Xiangtan University,*
6 *Xiangtan, Hunan 411105, China.*

7 ² *Department of Mathematics, North Carolina State University, Raleigh,*
8 *NC, 27695, USA.*

9 ³ *Department of Mathematics, University of California Irvine, Irvine,*
10 *CA, 92697, USA.*

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Abstract. In this paper, we numerically investigate the effects of surfactant on drop-drop interactions in a 2D shear flow using a coupled level-set and immersed interface approach proposed in (Xu et al., J. Comput. Phys., 212 (2006), 590–616). We find that surfactant plays a critical and nontrivial role in drop-drop interactions. In particular, we find that the minimum distance between the drops is a non-monotone function of the surfactant coverage and Capillary number. This non-monotonic behavior, which does not occur for clean drops, is found to be due to the presence of Marangoni forces along the drop interfaces. This suggests that there are non-monotonic conditions for coalescence of surfactant-laden drops, as observed in recent experiments of Leal and co-workers. Although our study is two-dimensional, we believe that drop-drop interactions in three-dimensional flows should be qualitatively similar as the Marangoni forces in the near contact region in 3D should have a similar effect.

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18 immersed interface method, Stokes flow.

19

20 **1 Introduction**

21 The microstructure of emulsions and polymer blends depends strongly on the coalescence events that occur during processing. Surfactants and compatibilizers (block copolymers) are often used to prevent coalescence events and stabilize drop size distributions.
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*Corresponding author. *Email addresses:* jjxu21@xtu.edu.cn (J. Xu), zhilin@math.ncsu.edu (Z. Li), lowengrub@math.uci.edu (J. Lowengrub), zhao@math.uci.edu (H. Zhao)

25 Flow induced coalescence of drops in a viscous fluid has historically been modeled
26 and described as taking place in three consecutive stages (see e.g., [7, 12, 15, 19]). The first
27 stage is the approach and collision of drops, starting from an initially large separation.
28 The second stage is film drainage, which commences when the separation distance is
29 asymptotically small compared to the drop radii. During this stage, the relative trans-
30 lational motion of the drops is largely arrested, and the motion consists of rotation of
31 the two-drop pair in the flow, with simultaneous thinning of the thin film that separates
32 the two drops. As the film thins, the distance between the two drops may become small
33 enough for non-hydrodynamic attractive forces such as van der Waals attractive force
34 to trigger an instability leading to film rupture. When this occurs, this third stage leads
35 rapidly to coalescence. The theory of film drainage for clean drops was reviewed by
36 Chesters [3]. In the absence of van der Waals forces, the interacting drops reach a mini-
37 mum distance as a consequence of a balance of the compressional force imposed by the
38 flow and the repulsive lubrication force in the thin film separating the drops. The drops
39 then separate without coalescing. Coalescence therefore requires non-hydrodynamic
40 forces such as the van der Waals force to rupture the film when the film is sufficiently
41 thin.

42 The presence of surfactants introduces three main mechanisms during the drop inter-
43 actions: the average reduction in surface tension associated to the presence of surfactants;
44 nonuniform capillary pressure (normal stresses) on the drop surface due to non-uniform
45 distribution of surfactants; Marangoni forces associated variation of surface tension along
46 the interface.

47 The effect of surfactants on drop-drop collisions and coalescence has been investi-
48 gated theoretically (e.g., [4, 5, 29]) and experimentally (e.g., [7, 12, 15, 19, 26, 47]). In a
49 series of experiments, Leal and co-workers [12, 15, 19, 47] found that surfactants can have
50 surprising and non-monotonic effects on the coalescence of two drops for a wide range
51 of viscosity ratios. In particular, for a small amount of surfactants, the critical Capil-
52 lary number below which coalescence occurs decreases significantly compared to that
53 for clean drops. When additional surfactant is added, the critical Capillary number in-
54 creases towards that for clean drops. Further, a range of Capillary numbers, with a non-
55 zero lower bound, is found for which coalescence occurs. When the initial offset of the
56 drops is above a critical threshold, no coalescence is found below or above this range.

57 There has been much work on simulating the motion of a single surfactant-laden drop
58 (or bubble) using various numerical methods including boundary integral (e.g., [2, 9, 23,
59 28, 33, 38]), volume of fluid (e.g., [8, 13, 20]), arbitrary Lagrangian-Eulerian (e.g., [10, 11,
60 46]), front tracking (e.g., [16, 17, 30, 39, 48]), level-set [25, 43, 44], and diffuse interface [1, 40]
61 methods. However there are few numerical studies on surfactant-laden drop-drop inter-
62 actions. Recently, Dai and Leal [7] used a boundary integral method to study head-on
63 collisions of surfactant-laden drops in a biaxial extensional flow. In addition to find-
64 ing that the interface is immobilized in the near contact region, they also found that the
65 hydrodynamic force pushing the drops together is increased by the Marangoni immobi-
66 lization of the interface outside of the thin film of fluid separating the drops. This causes

67 the drop to be much more deformed than it is in the absence of surfactant at the same
 68 Capillary number, and the more dimpled drop shapes slow the rate of film drainage in
 69 the near contact region.

70 In this paper, we investigate the collisions of two-dimensional surfactant-laden drops
 71 using a coupled level-set and immersed interface approach recently proposed in [44]. The
 72 interface evolution is captured using a level-set formulation where the interface is defined
 73 as the zero level-set of an auxiliary (level-set) function. The immersed interface method
 74 is used to obtain accurate solutions to the Stokes equations that govern the motion of the
 75 fluid in the presence of an interface. The surfactant dynamics are posed using an Eulerian
 76 formulation for solving partial differential equations on a moving interface. We focus on
 77 shear flow which is very important in blend processing and we do not consider van der
 78 Waals forces so that rupture of the thin film and drop coalescence do not occur. Instead,
 79 we investigate the characteristic behavior of the drops during their interaction by study-
 80 ing the minimum distance between them as well as the resulting hydrodynamic diffu-
 81 sion, as an additional measure of drop separation, as functions of parameters that control
 82 the strength of the flow and the surfactant coverage and dynamics. Interestingly, we find
 83 that there are non-monotonic conditions for coalescence of surfactant-laden drops as in
 84 the experiments of Leal and co-workers discussed above.

85 The paper is organized as follows. We first present mathematical formulation in Sec-
 86 tion 2. The numerical methods are briefly described in Section 3. Simulation results are
 87 presented in Section 4. Finally, conclusions and future work are given in Section 5.

88 2 Formulation

89 2.1 Dimensional equations

We consider a pair of equal-sized drops of radius a and viscosity μ_d placed in an matrix fluid with viscosity μ_m . Let Ω_i , with $i = d, m$, be the domains occupied by the drops and matrix fluid respectively. Let $\Omega = \Omega_d \cup \Omega_m$, Σ be the interface separating the drops and matrix, and $\partial\Omega$ be the fixed outside boundary of Ω . In this paper, we assume for simplicity that the densities and viscosities for the two fluids (i.e., drop and matrix) are matched: $\rho_d = \rho_m = \rho$ and $\mu_d = \mu_m = \mu$. We also assume that the far-field flow velocity is a simple shear, i.e., $\mathbf{u}_\infty = \dot{\gamma}y\mathbf{e}_x$, where \mathbf{e}_x is the coordinate vector in the x -direction and $\dot{\gamma}$ is the shear rate. We further neglect inertial effects. Consequently, the Stokes equations govern the motion of the drop and matrix fluids:

$$\nabla \cdot \mathbf{T} = 0, \quad \nabla \cdot \mathbf{u} = 0, \quad \text{in } \Omega, \quad (2.1)$$

where $\mathbf{T} = -pI + \mu(\nabla \mathbf{u} + \nabla \mathbf{u}^T)$ is the stress tensor, and p is the pressure. Across the interface Σ , the velocity is continuous, and the Laplace-Young jump condition holds [18]:

$$[\mathbf{Tn}]_\Sigma \equiv \mathbf{Tn}|_{\Sigma,m} - \mathbf{Tn}|_{\Sigma,d} = \sigma\kappa\mathbf{n} - \nabla_s \sigma, \quad (2.2)$$

90 where σ is the surface tension coefficient, \mathbf{n} is the normal vector to Σ directed towards
 91 the matrix fluid, $\kappa = \nabla \cdot \mathbf{n}$ is the curvature of Σ (positive for spherical/circular interfaces)
 92 and $\nabla_s = (I - \mathbf{n} \otimes \mathbf{n}) \nabla$ is the surface gradient. $\nabla_s \sigma$ is the Marangoni force, and $-\sigma \kappa \mathbf{n}$
 93 is the Capillary force.

94 The interface moves with velocity \mathbf{u} :

$$\frac{d\mathbf{x}}{dt} = \mathbf{u}. \quad (2.3)$$

When surfactants are present, the Langmuir equation of state (EOS) [33] is often used to describe the relation between the surfactant concentration f and the surface tension σ :

$$\sigma(f) = \sigma_0 + RTf_\infty \log\left(1 - \frac{f}{f_\infty}\right), \quad (2.4)$$

95 where σ_0 is the surface tension for a clean interface ($f=0$), f_∞ is the surfactant concentra-
 96 tion at maximum packing, R is the ideal gas constant, and T is the absolute temperature.

Here, we consider insoluble surfactants. Surfactants are then convected and diffused along the interface. The surfactant concentration, f , satisfies [13,44]

$$f_t + \mathbf{u} \cdot \nabla f - (\mathbf{n} \cdot \nabla \mathbf{u} \cdot \mathbf{n})f = D_s \nabla_s^2 f, \quad (2.5)$$

97 where D_s is the surfactant (surface) diffusivity. See also [37, 41, 45] for other forms of
 98 Eq. (2.5).

99 2.2 Nondimensionalization

Using the nondimensionalization given in [2, 13, 44], where the drop radius a is used as the length scale and the inverse shear rate $\dot{\gamma}^{-1}$ for time is used as the time scale, the nondimensional Stokes system is

$$\Delta \mathbf{u} = \nabla p, \quad \nabla \cdot \mathbf{u} = 0, \quad \text{in } \Omega, \quad (2.6)$$

together with interface conditions

$$[\mathbf{u}]_\Sigma = 0, \quad [\mathbf{Tn}]_\Sigma = \frac{1}{Ca} (\sigma \kappa \mathbf{n} - \nabla_s \sigma), \quad (2.7)$$

where $Ca = \mu a \dot{\gamma} / \sigma_e$ is the Capillary number, $\sigma_e = \sigma(f_e)$ is the effective surface tension, and

$$f_e = \frac{1}{|\Sigma_0| \int_{\Sigma_0} f_0 d\Sigma'}$$

where Σ_0 is the initial position of the interface and f_0 is the initial surfactant concentration. The nondimensional surface tension σ is

$$\sigma(f) = \frac{1 + E \ln(1 - xf)}{1 + E \ln(1 - x)}, \quad (2.8)$$

100 where $E = RTf_\infty/\sigma_0$ is the surfactant elasticity and x is the surfactant coverage $x = f_e/f_\infty$.
 101 The nondimensional equation for surfactant is the same as Eq. (2.5) with D_s replaced by
 102 $1/Pe$, where $Pe = a^2\dot{\gamma}/D_s$ is the Peclet number.

The Stokes equations can be further written as the following Poisson equations for the pressure [22]

$$\nabla^2 p = 0, \quad \text{in } \Omega, \quad (2.9)$$

with jump boundary conditions on Σ

$$[p]_\Sigma = -\frac{1}{Ca}\sigma\kappa, \quad \left[\frac{\partial p}{\partial n}\right]_\Sigma = \frac{1}{Ca}\nabla_s^2\sigma, \quad (2.10)$$

and the Neumann boundary condition

$$\frac{\partial p}{\partial n} = \nabla^2 \mathbf{u} \cdot \mathbf{n}, \quad \text{on } \partial\Omega, \quad (2.11)$$

and the velocity

$$\nabla^2 \mathbf{u} = \nabla p, \quad \text{in } \Omega, \quad (2.12)$$

together with the jump boundary conditions

$$[\mathbf{u}]_\Sigma = 0, \quad \left[\frac{\partial \mathbf{u}}{\partial n}\right]_\Sigma = -\frac{1}{Ca}\nabla_s\sigma, \quad (2.13)$$

and the far-field Dirichlet boundary condition

$$\mathbf{u} = \gamma \mathbf{e}_x, \quad \text{on } \partial\Omega. \quad (2.14)$$

103 2.3 Interface representation

104 Following [44], the level-set method, first introduced by Osher and Sethian [32], is used
 105 to represent the interface implicitly using an auxiliary (level-set) function ϕ , e.g., $\Sigma(t) =$
 106 $\{\mathbf{x} | \phi(\mathbf{x}, t) = 0\}$, such that

$$\phi_t + \mathbf{u} \cdot \nabla \phi = 0. \quad (2.15)$$

107 This approach has been highly successful describing interface dynamics in many appli-
 108 cations including multiphase flows. See the recent reviews [31, 34], for example.

In practice, we use two level-set functions, one for each drop, to avoid kinks in the level-set function in the near contact region between the two drops when a single level-set function is used, see e.g., [27, 44]. Further, at every time step, the level-set function ϕ is re-initialized to be a distance function, e.g., $|\nabla \phi| \approx 1$, by solving the Hamilton-Jacobi equation [36]

$$\begin{cases} \phi_\tau + S(\phi_0)(|\nabla \phi| - 1) = 0, \\ \phi(\mathbf{x}, 0) = \phi_0(\mathbf{x}), \end{cases} \quad (2.16)$$

where ϕ_0 is the level-set function before the re-initialization, τ is the pseudo-time and $S(x)$ is the sign function of x defined as

$$S(x) = \begin{cases} -1, & \text{if } x < 0, \\ 0, & \text{if } x = 0, \\ 1, & \text{if } x > 0. \end{cases} \quad (2.17)$$

Geometrical quantities can be easily computed using level-set function. Assume that $\{\mathbf{x}: \phi(\mathbf{x}, t) < 0\} = \Omega_d$, then the outward normal vector and total curvature are

$$\mathbf{n} = \frac{\nabla \phi}{|\nabla \phi|}, \quad \kappa = \nabla \cdot \left(\frac{\nabla \phi}{|\nabla \phi|} \right). \quad (2.18)$$

Finally, since the surfactant equation is solved on a Cartesian mesh around the interface, the surfactant field f is extended off Σ at every time step by solving a linear convection equation [49]

$$\begin{cases} f_\tau + S(\phi) \mathbf{n} \cdot \nabla f = 0, \\ f(\mathbf{x}, 0) = f_0(\mathbf{x}). \end{cases} \quad (2.19)$$

¹⁰⁹ See [44] for further details.

¹¹⁰ 3 Numerical methods

In this section we briefly describe the numerical approach. The reader is referred to [44, 45] for further details. The standard third order upwinding WENO method [14] is used for the spatial discretization and the standard third order TVD Runge-Kutta method [35] is used for time marching for the level-set advection equation (2.15), and the Hamilton-Jacobi equations (2.16) and (2.19) for the re-initialization of the level-set function and for the extension of the surfactant field off Σ , respectively. Further, a smooth approximation of the signed distance function,

$$S_h(\phi) = \frac{\phi}{\sqrt{\phi^2 + h^2}},$$

is used. To solve the surfactant transport equation (2.5), a second order accurate, semi-implicit time discretization is used to allow large time steps, $\Delta t = \mathcal{O}(h)$, following [44, 45]. The key idea is to decompose

$$\nabla_s^2 f = \nabla^2 f - \frac{\partial^2 f}{\partial n^2} - \kappa \frac{\partial f}{\partial n},$$

where ∇^2 is the usual Cartesian Laplacian operator, and to treat ∇^2 using the Crank-Nicolson method, which can easily be inverted, and to use an explicit discretization (e.g.,

Adams-Bashforth) for the normal derivative and nonlinear terms [42, 45]

$$\begin{aligned} \frac{f^k - f^{k-1}}{\Delta t} = & \frac{1}{2Pe} (\nabla^2 f^k + \nabla^2 f^{k-1}) + \frac{3}{2} \left[-\frac{1}{Pe} \left(\kappa \frac{\partial f}{\partial \mathbf{n}} + \frac{\partial^2 f}{\partial \mathbf{n}^2} \right) - \mathbf{u} \cdot \nabla f + \mathbf{n} \cdot (\nabla \mathbf{u}) f \right]^{k-1} \\ & - \frac{1}{2} \left[-\frac{1}{Pe} \left(\kappa \frac{\partial f}{\partial \mathbf{n}} + \frac{\partial^2 f}{\partial \mathbf{n}^2} \right) - \mathbf{u} \cdot \nabla f + \mathbf{n} \cdot (\nabla \mathbf{u}) f \right]^{k-2}, \end{aligned} \quad (3.1)$$

111 where $f^k \approx f(\mathbf{x}, t)$ at time $t = t_k$. Standard center difference schemes are used for space
112 discretization except that the third order WENO scheme [14] is used for the convection
113 term $\mathbf{u} \cdot \nabla f$. All these equations are solved in small tubes around the drop boundaries.

The Stokes equations are solved using the Immersed Interface Method (IIM), introduced by LeVeque and Li [21, 22]. This method has become an increasingly popular choice for solving interface problems with jump discontinuities. The IIM is formally second order accurate and uses a Cartesian grid so that fast Poisson solvers (such as the FFT and the multigrid method) can be utilized. At time t_k in the IIM, the pressure p^k is obtained by solving

$$\nabla^2 p^k = 0, \quad (3.2)$$

with jump boundary conditions on Σ^k :

$$[p^k]_{\Sigma^k} = -\left(\frac{1}{Ca} \sigma \kappa\right)^k, \quad \left[\frac{\partial p}{\partial \mathbf{n}}\right]_{\Sigma^k} = \left(\frac{1}{Ca} \nabla_s^2 \sigma\right)^k, \quad (3.3)$$

and Neumann boundary conditions on $\partial\Omega$:

$$\left(\frac{\partial p}{\partial \mathbf{n}}\right)^k = \begin{cases} 2(\nabla^2 \mathbf{u} \cdot \mathbf{n})^{k-1} - (\nabla^2 \mathbf{u} \cdot \mathbf{n})^{k-2}, & k \geq 2, \\ (\nabla^2 \mathbf{u} \cdot \mathbf{n})^{k-1}, & k = 1. \end{cases} \quad (3.4)$$

The velocity \mathbf{u}^k is then obtained by solving

$$\nabla^2 \mathbf{u}^k = \nabla p^k, \quad (3.5)$$

together with the jump boundary conditions on Σ^k :

$$[\mathbf{u}^k]_{\Sigma^k} = 0, \quad \left[\frac{\partial \mathbf{u}^k}{\partial \mathbf{n}}\right]_{\Sigma^k} = -\left(\frac{1}{Ca} \nabla_s \sigma\right)^k, \quad (3.6)$$

and the far-field Dirichlet boundary condition

$$\mathbf{u}^k = \gamma \mathbf{e}_x, \quad \text{on } \partial\Omega. \quad (3.7)$$

114 In the IIM, the grid points are then divided into two groups. All grid points that are
115 adjacent to the interface classified as irregular grid points, while the remaining points
116 are termed regular. At the regular grid points, the standard central difference scheme

117 is used to discretize the above Poisson equations. At the irregular grid points, the stan-
 118 dard central difference scheme is modified by adding a correction term to account for
 119 the jumps. The interface position is obtained by an orthogonal projection of the irregular
 120 grid points to the interface. In order to approximate the jump conditions at the interface,
 121 the surfactant concentration (and surface tension) and its derivatives are computed at
 122 grid points in a local tube around the interface and are interpolated to the approximate
 123 interface position.

Finally, at each time step a small correction $\alpha \mathbf{n}$ is added to the velocity $\tilde{\mathbf{u}}_h$ computed by the IIM to enforce that the net mass flux across each drop interface is zero:

$$\int_{\Sigma} (\tilde{\mathbf{u}}_h + \alpha \mathbf{n}) \cdot \mathbf{n} ds = 0,$$

124 where Ω is the region enclosed by the interface Σ . This yields the explicit expression

$$\alpha = - \frac{\int_{\Sigma} \tilde{\mathbf{u}}_h \cdot \mathbf{n} ds}{\int_{\Sigma} ds} = - \frac{\int \tilde{\mathbf{u}}_h \cdot \mathbf{n} \delta_{\Sigma}(\phi) d\mathbf{x}}{\int \delta_{\Sigma}(\phi) d\mathbf{x}}, \quad (3.8)$$

125 where δ_{Σ} is the surface delta function. This is performed for each drop and is an approach
 126 frequently used in boundary integral simulations (see e.g., [6]). The modified velocity is
 127 then used to evolve the level-set function and the surfactant concentration. We also mul-
 128 tiply the surfactant concentration on each interface by a constant factor β to ensure that
 129 total surfactant mass is conserved. Let \tilde{f}_h be the solution of Eq. (3.1), then β is determined
 130 by

$$\int_{\Sigma} \beta \tilde{f}_h d\Sigma = \int_{\Sigma_0} f_0 d\Sigma_0, \quad (3.9)$$

which yields

$$\beta = \frac{\int_{\Sigma_0} f_0 d\Sigma_0}{\int_{\Sigma} \tilde{f}_h d\Sigma} = \frac{\int_{\Omega} f_0 \delta_{\Sigma_0} d\mathbf{x}}{\int_{\Omega} \tilde{f}_h \delta_{\Sigma} d\mathbf{x}}. \quad (3.10)$$

131 The surfactant concentration is then reset to be $f_h = \beta \tilde{f}_h$. Finally, we note that other, more
 132 sophisticated area and surfactant concentration corrections can be derived that take into
 133 account the interface curvature and the surfactant concentration gradients. Nevertheless,
 134 we found it sufficient to use the simpler corrections described above. We refer the reader
 135 to [44,45] for numerical approximations of the delta function in the above integrals noting
 136 that $\delta_{\Sigma} = \delta(\phi) |\nabla \phi|$, where δ is the usual one-dimensional delta function.

137 4 Numerical results

138 In all our numerical simulations, the initial condition consists of two circular drops of
 139 unit radius centered at $(-1.7, 0.25)$ and $(1.7, -0.25)$ respectively. The initial surfactant
 140 concentration is uniform along the interface, i.e., $f(\mathbf{x}, 0) = 1$. Unless specified otherwise,

141 the computational domain is $[-7,7] \times [-5,5]$ and the number of grid points is $N_x = 1400$
 142 and $N_y = 1000$ (correspondingly the grid size is $h = 0.01$) and the time step $\Delta t = h/8$.
 143 Further, the Peclet number is taken to be $Pe = 10$ and the surface elasticity is $E = 0.2$.

144 4.1 Convergence study

145 To assess the accuracy of the algorithm, we perform a convergence study for several
 146 cases of drop interactions with surfactant. We use the minimum distance, $d_{\min}(Ca, x, h)$,
 147 between the two drops during the interaction to measure the convergence rate. The quan-
 148 tity $d_{\min}(Ca, x, h)$ is defined as follows. Let Σ_1, Σ_2 be the interfaces of two drops respec-
 149 tively, and t be time, then

$$d_{\min}(Ca, x, h) = \min_t \min_{\substack{\mathbf{x}_1 \in \Sigma_1(t) \\ \mathbf{x}_2 \in \Sigma_2(t)}} |\mathbf{x}_1 - \mathbf{x}_2|. \quad (4.1)$$

150 In Table 1, the minimum distance $d_{\min}(Ca, x, h)$ is shown for several values of Ca and x ,
 151 and for three mesh sizes. The minimum distance converges as the mesh is refined. The
 152 convergence rate shown in the table is estimated by solving

$$\frac{d_{\min}(Ca, x, h_2) - d_{\min}(Ca, x, h_1)}{d_{\min}(Ca, x, h_3) - d_{\min}(Ca, x, h_2)} = \frac{h_1^r - h_2^r}{h_2^r - h_3^r}, \quad (4.2)$$

153 for r , given the three mesh sizes h_1, h_2, h_3 .

Table 1: Minimum distances between drops and predicted convergence rate.

	$x = 0.3, Ca = 0.06$	$x = 0.2, Ca = 0.04$
700×500	0.0765	0.0558
1400×1000	0.0804	0.0597
2100×1500	0.0807	0.0599
convergence rate	3.23	4.31

154 In Fig. 1, the relative errors in enclosed area (a) and surfactant mass (b) for one of the
 155 drops are plotted when $Ca = 0.06$, $x = 0.3$ using $N_x = 1400$ and $N_y = 1000$. The results for
 156 the other drop are analogous due to symmetry. The relative errors are seen to be less than
 157 0.01% (10^{-4}) in each case. The corresponding corrections for the enclosed area α are less
 158 than 8% while those for the surfactant mass β are on the order of 0.01% (not shown).

159 Next, the pressure and surfactant concentration fields are shown in Fig. 2 at the critical
 160 time $t = 7.66$ when the minimum distance achieved for the case with $Ca = 0.06$, $x = 0.3$.
 161 Observe in (a), (c), and (d) that the numerical pressure given by the immersed interface
 162 method is indeed discontinuous with the higher pressure being inside the drop. Also,
 163 note that the pressure has a local maximum in the near contact region of the matrix fluid
 164 due to lubrication forces. Observe in (b) that although the surfactant has accumulated at
 165 the drop tips, there is still some surfactant in the near contact region between the drops.

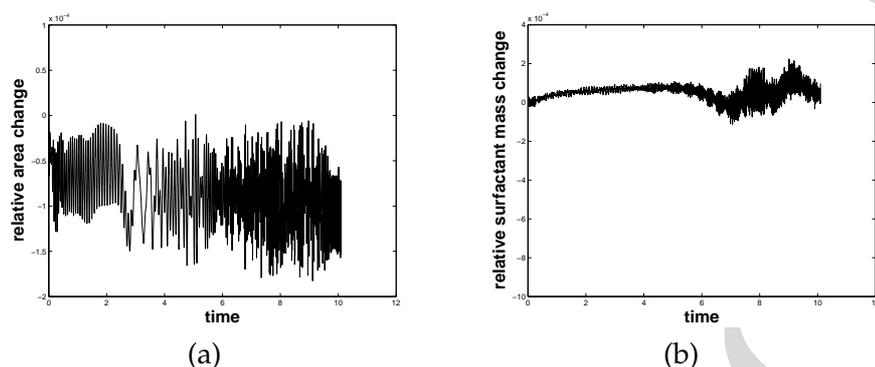


Figure 1: The relative change in area enclosed by the drop (a) and in the surfactant mass (b) for the case $Ca=0.06$, $x=0.3$ using $N_x=1400$ and $N_y=1000$.

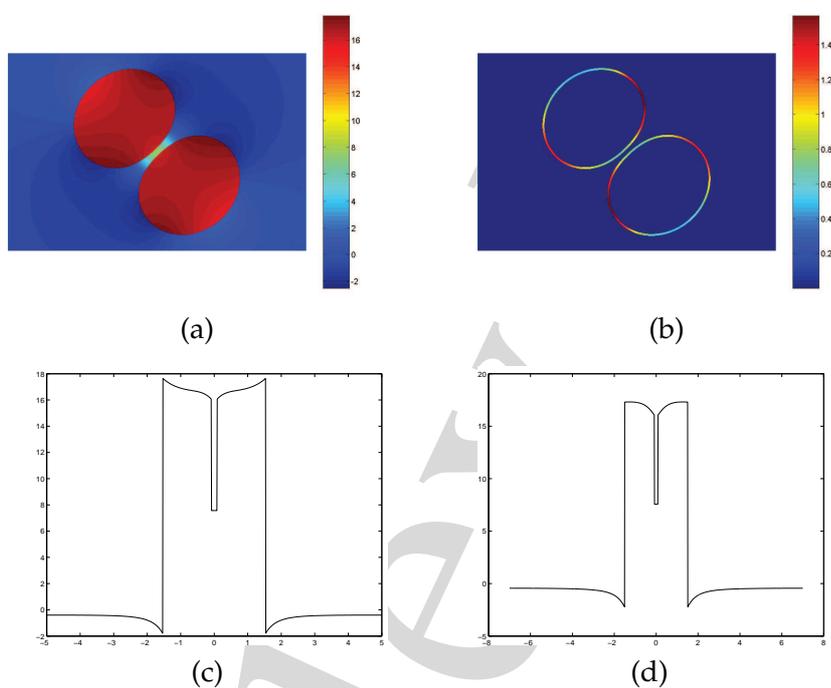


Figure 2: (a) The pressure contours for the case $Ca=0.06$, $x=0.3$ at time $t=7.66$; (b) The corresponding surfactant field at this time; (c) The $x=0$ slice of the pressure; (d) The $y=0$ slice of the pressure.

166 As can also be seen in the figure, gradients in pressure are associated with regions with
 167 rapidly varying surfactant distribution.

168 4.2 Examples of evolution with surfactant

169 We next consider drop-drop interactions with surfactant in further detail. In Figs. 3-
 170 5, three evolution sequences of the surfactant-laden drop-drop interactions are shown.

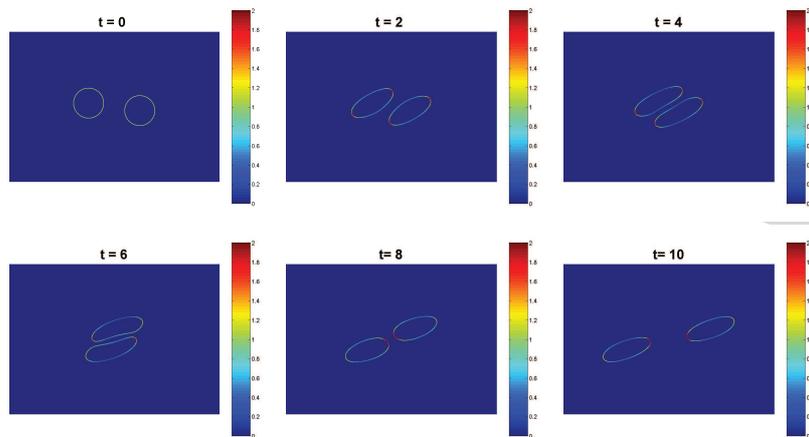


Figure 3: Contour plots of surfactant concentration. $x=0.3, Ca=0.5$.

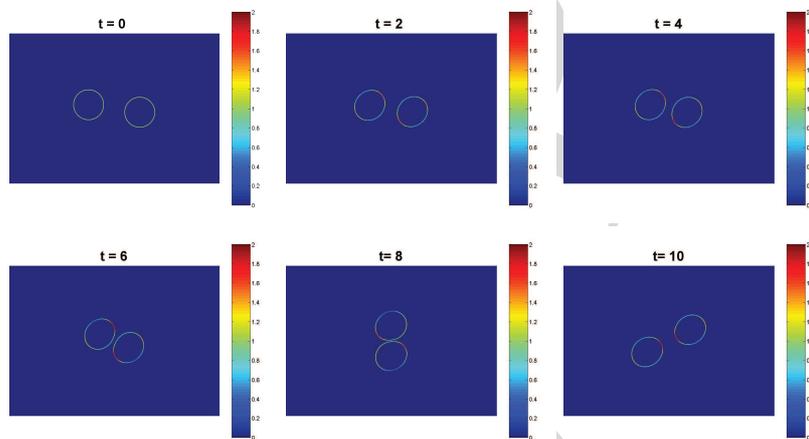


Figure 4: Contour plots of surfactant concentration. $x=0.3, Ca=0.06$.

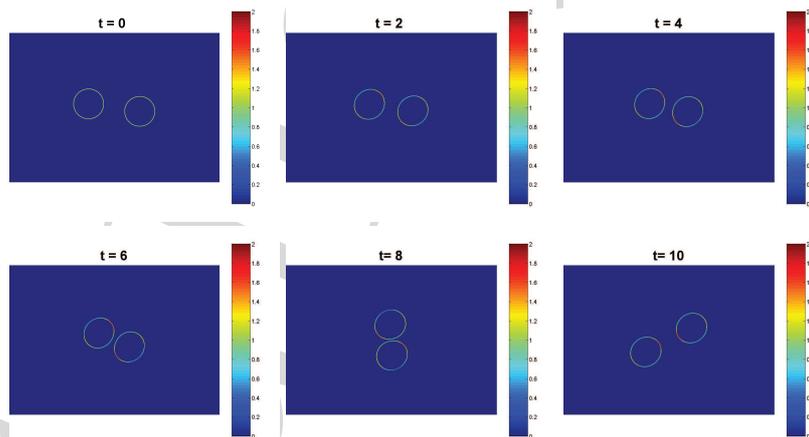


Figure 5: Contour plots of surfactant concentration. $x=0.3, Ca=0.04$.

171 Here, $x=0.3$ and Ca is varied. The contours of the surfactant concentration are plotted
 172 on the drop interfaces.

173 In Fig. 3, $Ca=0.5$ and the drops deform significantly due to the strength of the flow
 174 as they approach one another. Surfactant is initially swept to the drop tips. As the drops
 175 interact and rotate about one another, characteristic dimples form in the near contact
 176 region due to lubrication forces. The presence of the dimples makes it difficult to drain
 177 the fluid from the near contact region and the drops remain well-separated through the
 178 interaction process. In addition, during the interaction, surfactant at the leading edges of
 179 the drops is swept back to the trailing edges with a significant portion passing through
 180 the near contact region. As the drops separate, surfactant accumulates at the trailing
 181 edges of the drops resulting in a locally decreased surface tension. As a consequence of
 182 this and the development of a local straining flow in the separation region, the curvature
 183 at the trailing edges increases and the trailing edges elongate toward one another.

184 In Fig. 4, the Capillary number is decreased to $Ca=0.06$, simulating a weaker applied
 185 shear flow. In this case, the drops deform much less compared to the $Ca=0.5$ case shown
 186 in Fig. 3 and correspondingly, the drops approach one another more closely during their
 187 interaction. This is consistent with the case for clean drops where the minimum separa-
 188 tion distance between drops is a monotonically increasing function of Ca [3] (e.g., smaller
 189 Ca yields smaller minimum distances).

190 In Fig. 5, the Capillary number is decreased even further to $Ca=0.04$. The drops
 191 deform only slightly as they interact and compared to the previous $Ca=0.5$ and $Ca=0.06$
 192 cases, the surfactant distribution is more uniform with a significant amount of surfactant
 193 being present in the near contact region. This reflects the comparatively larger strength of
 194 the Marangoni forces. The Marangoni forces slow the rate of drainage of fluid out of the
 195 near contact region. Interestingly, this keeps the drops farther apart than the case with
 196 $Ca=0.06$. This is in stark contrast to the monotonic behavior observed for clean drops.
 197 This is investigated in more detail in next section.

198 4.3 Non-monotonic behavior of the minimum distance between drops

199 As indicated in Figs. 3-5, the minimum distance between interacting droplets may be a
 200 non-monotonic function of Ca . Here, we explore this behavior in more detail and deter-
 201 mine the dependence of the minimum distance between drops $d_{\min}(Ca, x, h)$ on both Ca
 202 and x .

203 In Fig. 6, $d_{\min}(Ca, x, h)$ is plotted as a function of Ca for $x=0.3$ (solid with circles)
 204 and for $x=0$ (dashed with *) together with the drop morphologies at the point of closest
 205 approach. The figure indicates that for clean drops ($x=0$), $d_{\min}(Ca, x, h)$ is an increasing
 206 function of Ca . However, in the presence of surfactant, $d_{\min}(Ca, x, h)$ is non-monotonic
 207 in Ca when $x=0.3$. In particular, there is a critical value of $Ca = Ca^* \approx 0.08$ for which
 208 the near contact distance is minimized. Thus, the same distance between the drops can
 209 be achieved using two non-zero Capillary numbers (one lower and one higher). Assum-
 210 ing that this behavior persists for very small Capillary numbers where the film thick-

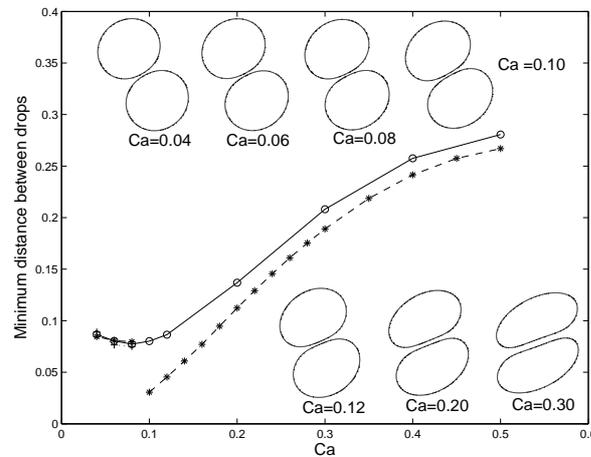


Figure 6: Minimum distances as functions of Ca . dashed-star line: clean drops ($x=0$); line with \circ : drops with surfactant coverage $x=0.3$. Mesh size = 1400×1000 . Results for $x=0.3$ and $Ca=0.04, 0.06$ and 0.08 are shown for two additional mesh sizes 2100×1500 (dash-dot with $*$) and 700×500 (dotted with $+$). The drop morphologies at the critical times when $d_{\min}(Ca, x, h)$ is achieved are shown as insets.

211 ness reaches the scale at which van der Waals forces induce rupture, this suggests that
 212 coalescence can be achieved within a range of Capillary numbers. Note that when Ca
 213 is small, it is difficult to maintain adequate resolution in the near contact region as the
 214 drops approach one another very closely. To efficiently simulate the interaction at small
 215 Ca , adaptive mesh refinement or hybrid asymptotic/numerical methods should be used.

216 To validate our results around Ca^* , we have performed simulations using $N_x = 2100$,
 217 $N_y = 1500$ (dashed-dot with stars) as well as $N_x = 700$ and $N_y = 500$ (dotted with $+$). The
 218 development of a minimum is a direct consequence of the Marangoni forces. As indicated
 219 earlier, the Marangoni force resists surfactant redistribution and decreases the strength of
 220 the draining flow as the drops approach one another. When the Ca is large, this effect is
 221 dominated by the compressional force imposed by the flow and the repulsive lubrication
 222 force in the near contact region. The drops deform, dimple and remain well-separated
 223 with a distance that depends on Ca . As Ca is decreased, the strength of the Marangoni
 224 and Capillary forces increase, as shown in Fig. 10 which is described below. This results
 225 in less deformed drops with a decreased ability to drain the matrix fluid from the near
 226 contact region. At small Ca , the Marangoni flow begins to dominate in the near contact
 227 region and significantly hampers drainage which leads to larger distances between the
 228 drops. Around $Ca = Ca^*$, these effects balance and a minimum in the drop-drop distance
 229 is obtained.

230 To illustrate the effect of the Marangoni force, we plot in Fig. 7 the curves for the
 231 minimum distances as functions of time for three different cases: with full effect of sur-
 232 factant (solid), without surfactant (clean drops, dashed) and with surfactant but without
 233 the Marangoni force (dotted). The last is accomplished by removing the Marangoni force

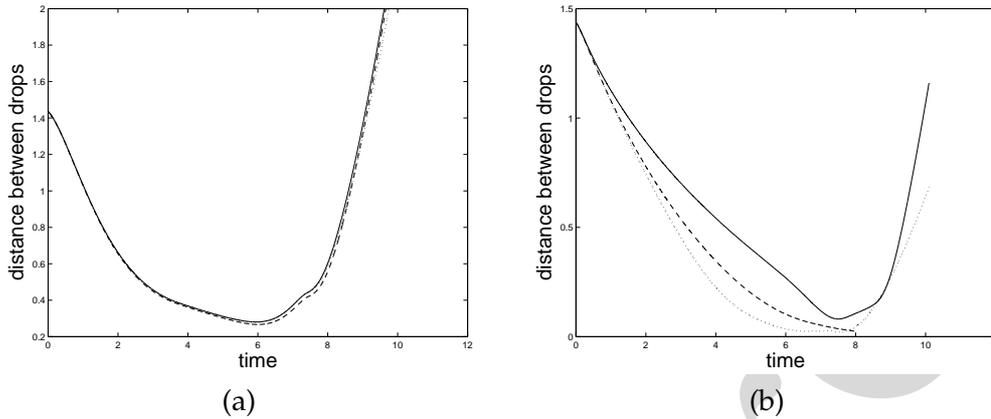


Figure 7: Distance between drops as functions of time for with full effect of surfactant(solid), with surfactant without Marangoni force (dotted) and clean drops (dashed). $x=0.3$. (a) $Ca=0.50$, (b) $Ca=0.06$.

234 term in the Laplace-Young boundary condition (2.2) but keeping the non-uniform capillary force. When $Ca=0.5$ (a), there is little difference between the curves because the capillary force and the Marangoni force are small compared to the strength of the flow. 235
 236 When $Ca=0.06$ (b), there is a much bigger difference between the curves and it is clear 237
 238 that the Marangoni forces are responsible for the increase in the separation distance between the drops. 239

240 To gain further insight, the velocity fields induced by the Marangoni forces are plotted in Fig. 8. In particular, the velocity field with the full effect of surfactant minus the velocity field with variable Capillary force but no Marangoni force is plotted for times 241
 242 $6+\Delta t$ and $7+\Delta t$. 243

244 The velocity fields are obtained by using the data with full effect of surfactant at $t=6$ (or 7) as the initial data and marching one time step Δt . It can be seen that when the drops are farther apart, there is a rotational flow in the near contact region. As the drops approach one another more closely, there is a Marangoni-induced flow into the near contact region that strengthens as the drops approach one another and keeps the drops apart. As an additional point of comparison, in Fig. 9, the velocity with the full effect of surfactant minus the velocity with no surfactant is shown. From this figure, the surfactant-induced flow of fluid into the near contact region is clearly observed. 245
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252 In Fig. 10, the signed magnitudes of the Marangoni $\nabla_s \sigma \cdot \tau / Ca$ and Capillary $-\kappa \sigma / Ca$ forces are plotted at time $t=6,8$ for different Ca as functions of arclength s for the drop initially centered at $(1.7, -0.25)$. Here τ is the unit tangent vector. Taking the normal vector to be $\mathbf{n} = (\cos\theta, \sin\theta)$, then the tangent vector $\tau = (-\sin\theta, \cos\theta)$. The forces are interpolated to the interface positions (see Section 3) from the underlying Cartesian mesh using a cubic polynomial [44]. The location $s=0$ corresponds to the rightmost intersection of the drop interface with a horizontal line through the drop center; s increases in the counterclockwise direction. Both the Marangoni and Capillary forces are decreasing functions (in magnitude) of Ca . 253
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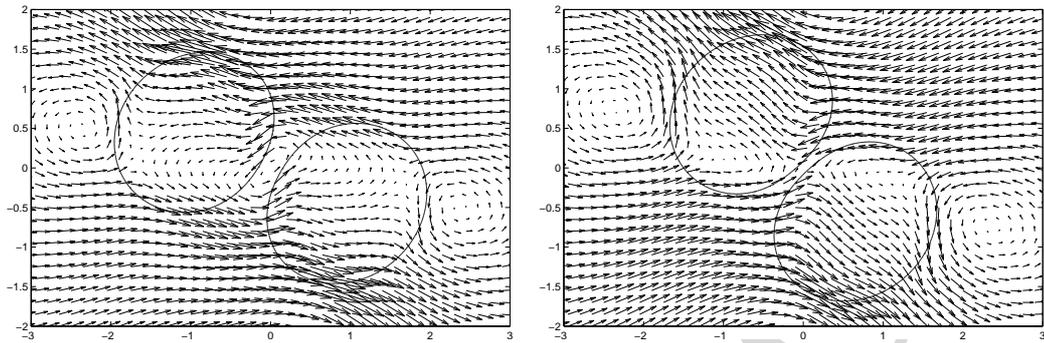


Figure 8: Velocity field with full effect of surfactant minus velocity field with surfactant without Marangoni force at times $t=6+\Delta t$ (left) and $t=7+\Delta t$ (right). $Ca=0.06, x=0.3$. Mesh size = 1400×1000 .

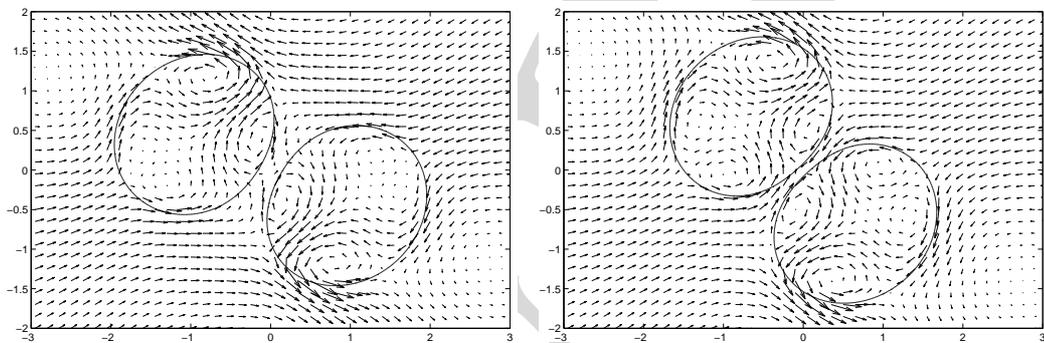


Figure 9: Velocity field with full effect of surfactant minus velocity field without surfactant at times $t=6+\Delta t$ (left) and $t=7+\Delta t$ (right). $Ca=0.06, x=0.3$. Mesh size = 1400×1000 .

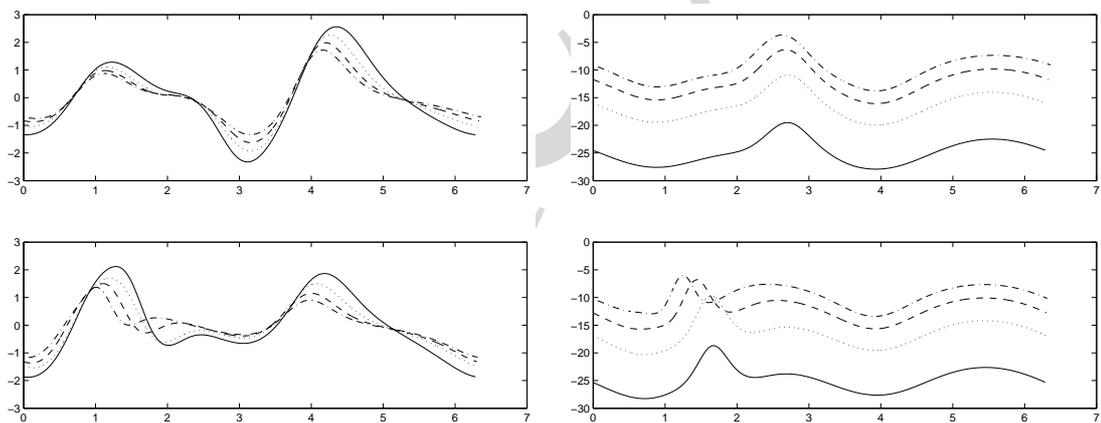


Figure 10: Signed magnitudes of Marangoni force (left) and capillary force (right) as functions of arclength at times $t=6$ (upper) and $t=8$ (lower) for various Ca and $x=0.3$. $Ca=0.04$ (solid), 0.06 (dotted), 0.08 (dashed) and 0.10 (dash-dot).

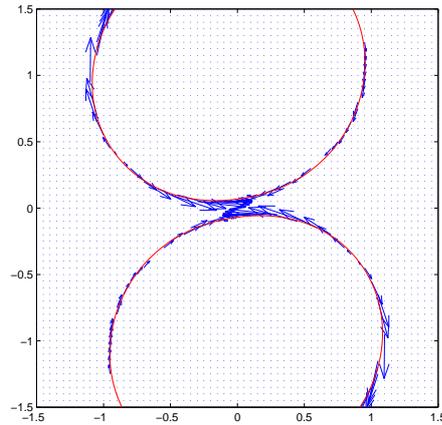


Figure 11: Marangoni force as a vector field at time $t=8$. Same setting as in Fig. 5.

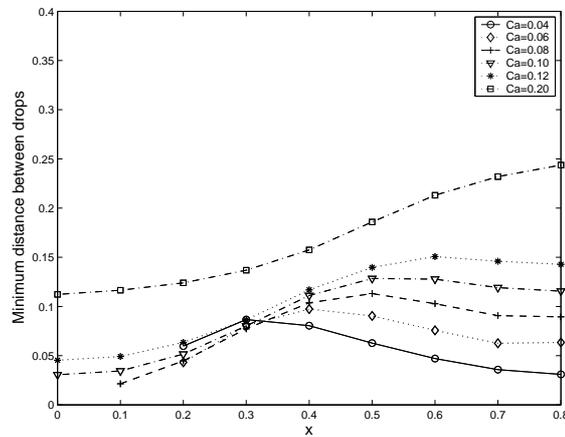


Figure 12: Minimum distances as functions of x at different Ca with mesh size 1400×1000 .

261 The Marangoni force as a vector field is plotted at $t=8$ in Fig. 11. From Fig. 5, there
 262 are two local maximums of surfactant concentration for each drop, and correspondingly
 263 two local minimums of surface tension. In a neighborhood of each extremum point on
 264 the drop the Marangoni force is generated and points away from the extremum point.
 265 In particular, Fig. 11 clearly shows that in the near contact region the Marangoni force
 266 points to the center of the thin film and induces a flow that resists drop coalescence.

267 Next, consider the effect of surfactant coverage x . In Fig. 12, the minimum distance
 268 $d_{\min}(Ca, x, h)$ is plotted as a function of x for different Ca . Observe that for large Ca (e.g.,
 269 $Ca=0.2$), $d_{\min}(Ca, x, h)$ is an increasing function of x . However, when Ca is decreased
 270 below a critical threshold, $d_{\min}(Ca, x, h)$ becomes a non-monotonic function of x . In par-
 271 ticular, for small x , the minimum distance increases with increasing coverage. However,
 272 at a critical value x^* , a maximum is reached and thereafter, $d_{\min}(Ca, x, h)$ decreases as x
 273 increases. The critical coverage x^* is an increasing function of Ca .

274 Similar behavior was also observed experimentally by Leal and co-workers [12,15,19,
 275 47]. For small Ca , as x increases, the drops are less deformed, their interfaces are more
 276 immobilized by the high concentration of surfactant, and it becomes easier to drain the
 277 fluid out of the near contact region thereby enabling the drops to become closer to one
 278 another. At x^* , these effects balance creating the maximum.

279 **Remark 4.1.** When both Ca and x are small, the drops approach one another very closely
 280 and large gradients may develop. This makes simulations using a uniform mesh, such as
 281 used here, very expensive and thus effectively limited the parameters we were feasibly
 282 able to simulate. Further work should use alternative approaches such as adaptive mesh
 283 refinement or asymptotic methods to overcome this difficulty.

284 4.4 Non-monotonic behavior of hydrodynamic diffusion

285 Another measure of the drop separation is the difference δy in the y -coordinates of the
 286 drop centroids. Let (x_1, y_1) and (x_2, y_2) be the centroids of two drops initially centered at
 287 $(-1.7, 0.25)$ and $(1.7, -0.25)$ respectively. Define $\delta x = x_1 - x_2$ and $\delta y = y_1 - y_2$. The differ-
 288 ence between the initial δy and the final δy after interaction and separation is a measure
 289 of the so-called hydrodynamic diffusion (e.g., [24]). That is, through hydrodynamic inter-
 290 actions, drops become more widely spaced than they were initially, mimicking the effects
 291 of diffusion.

292 In Fig. 13(a) and (b), δy is plotted versus δx for $Ca = 0.06$ and different surfactant
 293 coverages x . When $x \leq 0.4$, δy is an increasing function of x for each fixed δx . For larger
 294 $x (> 0.4)$, there is a transition in behavior when drops are near contact and δy becomes
 295 a decreasing function of x (e.g., see the behavior near $\delta x \approx 0$). Thus, more surfactants
 296 tend to increase the hydrodynamic diffusion for $x \leq 0.4$. This is because in this regime the
 297 addition of surfactant keeps the drops farther apart (recall Fig. 12), making them rotate

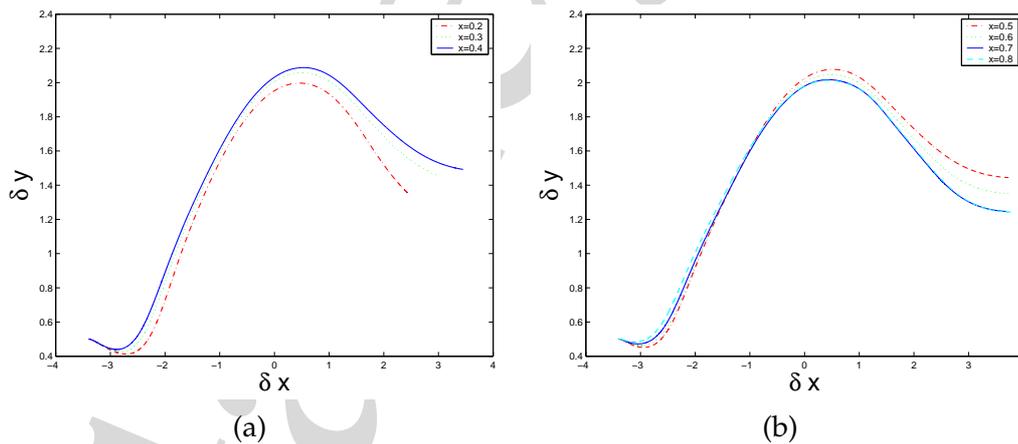


Figure 13: Hydrodynamic diffusion δy versus δx for $Ca=0.06$ and various coverages x . (a) $x \leq 0.4$; (b) $x > 0.4$.

298 more around each other and more susceptible to transport away from each other by the
 299 shear flow.

300 When $x > 0.4$, the opposite occurs and hydrodynamic diffusion is reduced. This non-
 301 monotonicity is made more clear in Fig. 14 where the maximum δy is plotted as a function
 302 of x for different Ca . The corresponding values of δx are also shown.

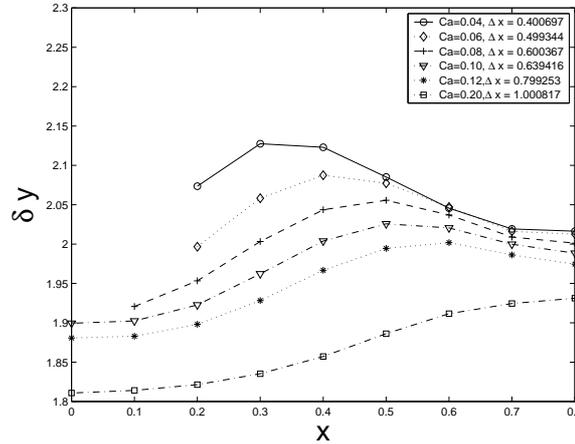


Figure 14: Hydrodynamic diffusion for $Ca=0.06$. Maximum δy as a function of x for various Ca .

303 5 Conclusions and future work

304 In this paper, we have investigated the interaction of two, equally-sized surfactant-laden
 305 drops in shear flow in 2D. The surfactant is immiscible with the bulk fluids and the vis-
 306 cosity of the matrix and drop fluids are matched. The numerical algorithm is highly
 307 accurate and does not smear out the jump in the normal stress.

308 We have found that surfactant plays a critical and nontrivial role in drop-drop in-
 309 teractions. In particular, we observed non-monotonic behavior, which does not occur
 310 for clean drops, due to the presence of Marangoni forces along the interface. For exam-
 311 ple, when the Capillary number Ca was large (strong shear flow), the drops deformed
 312 significantly and the minimum distance between the drops was an increasing function
 313 of the surfactant coverage x . As Ca was decreased, a critical value of Ca emerged such
 314 that the minimum distance is a non-monotonic function of x for Ca less than this critical
 315 value. For small x , the minimum distance between the drops increased with increasing
 316 x . However, at a critical value of coverage x^* , a maximum was reached and for $x > x^*$,
 317 the minimum distance decreases with increasing x . The critical coverage x^* was found to be
 318 an increasing function of Ca . In addition, at a given surfactant coverage, the minimum
 319 distance between drops itself has a minimum at a critical Capillary number. Thus, the
 320 same distance between the drops can be achieved using two non-zero Capillary numbers
 321 (one lower and one higher). Assuming that this behavior persists for very small Capillary

322 numbers where the film thickness reaches the scale at which van der Waals forces induce
323 rupture, this suggests that coalescence can be achieved within a range of Capillary num-
324 bers. A similar behavior was observed in recent experiments of drop-drop interactions
325 by Leal and co-workers [12, 15, 19, 47].

326 The results presented herein have important implications for flow processing as sur-
327 factants are often used to generate desired drop size distributions in emulsions. Al-
328 though our study is two-dimensional, we believe that drop-drop interactions in three-
329 dimensional flows should be qualitatively similar as the Maragoni forces in the near con-
330 tact region in 3D should have a similar effect, although the fluid in the near contact region
331 has another dimension through which it can drain.

332 In the future we will generalize our algorithm to simulate drop and matrix fluids with
333 different viscosities, three-dimensional flows and soluble surfactants.

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